## **SPECIFICATION**

Please amend the specification as follows:

On page 8, lines 179-198:

The present art overcomes the prior art limitations by both squaring and coning a hub by a child without a power tool. In Figure 1, a new and improved Hub Conditioning and Alignment Tool 10 of the present invention for finishing the hubs of wheels is illustrated and will be described. More particularly, the hub conditioning and alignment tool 10 has a cylindrical handle 12 with two faces. The first face 14 is perpendicular to the longitudinal axis of the handle 12. Coaxial with the handle 12, a first shaft 18 extends perpendicular to the first face 14. The first shaft 18 has a cylindrical shape with a diameter that fits within a hub. Away from the first face 14, the first shaft 18 terminates in a first tip 20. The first tip 20 has a conical depression 28 28a with a diameter generally that of the first shaft 18 in FIG. 1b. The conical depression 28 28a points towards the handle 12 as in FIG. 1. In FIG. 1, opposite the first face 14, the hub conditioning and alignment tool 10 has a second face 16, also perpendicular to the longitudinal axis of the handle 12. The second face 16 has a conical depression 32 centered upon the second face 16. This depression 28 32 points towards the handle 12 and has a diameter that generally exceeds the diameter of a hub in FIG. 1a. Coaxial with the handle 12, a second shaft 22 extends perpendicular to the second face 16. The second shaft 22 has a cylindrical shape with a diameter that fits within a hub. Away from the second face 16, the second shaft 22 terminates in a second tip 24. The second tip 24 has a conical depression 28 28b with a diameter generally that of the second shaft 22 shown in FIG 1a. The conical depression 28 28b in the second tip 24 points towards the handle 12. That is, the nadir 30 30a, 30b of the depressions 28 28a, 28b in the first tip 20 and second tip 24 respectively, and the nadir 34 of the depression 32 in the second face 16 are towards the center of the handle 12.